

5/25

<b>DART AEROSPACE</b>	<b>Work Order:</b>	23310
<b>Description:</b> Mounting Bracket	<b>Part Number:</b>	D2581
04.06.25 04.06.25		
<b>Drawing:</b> D2581 Rev. A1	<b>Qty:</b>	53 52

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JA	05.05.20	52
2	PURCHASING	Issue P/O: 20108599 Laser cut as per Dwg D2581 Material: 304/316 SS 0.125" thick <b>Material release note required</b>	UL	05.05.24	52
3	RECEIVING	Receive and Inspect for transit damage <b>Ensure material release note attached</b>	CL	05/06/30	53
4	QC	Inspect Level 6	2	05-07-04	53
5	METAL	Deburr	SAP	05/07/04	53
6	METAL	Form as per Dwg D2581 using CNC Brake	2	05-07-05	53
7	QC	Inspect Level 5	JA	05/07/05	53
8	STORES	Identify and Stock	JA	05/07/05	53
9	EXPEDITING	Close W/O Cost / Part: 3.47 540 05/07/06 (53) 3.58	JA	05.07.15	53

Rev	Date	Change	Revised By	Approved
B	98.01.14	Add Inspection Level and Dwg Ref	BW	
C	99.06.29	Re-format	DM	
D	01.07.17	Added info to step 2	SM	EC

RELEASED

EC 01.07.17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

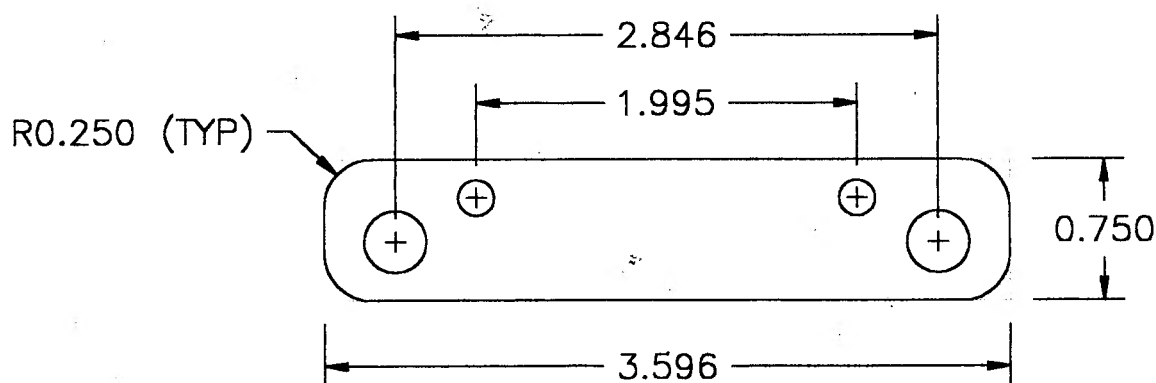
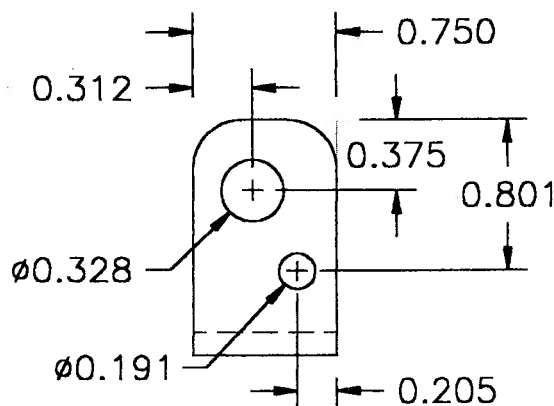
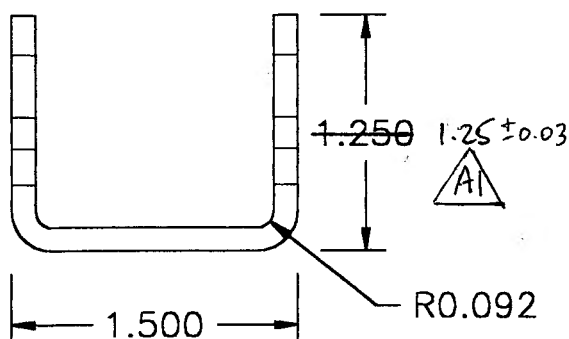
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN	DRAWN BY	DART AEROSPACE LTD	
MIKE M	MIKE M	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	M. M.	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
AI	IP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED  
96/07/23 BW



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY

RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUITABLE FOR  
REFERENCE

WORK ORDER

NO. 23310

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

May 12, 2005  
04:28 pm

Work Order No	: 0023310	Department Code:	
Project Name	: D2581	Burden Flags	: NNNNNNNN
Project For	: WK525	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D2581	Invoice Number	:
Description	: Mounting Bracket	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 52	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 05-12-05		
Est Finish Date	: 06-23-05	Est Mark Up	: 0.000%
Act Finish Date	:	Actual Mark Up	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

08/23/2004 12:09 FAX 6042728137

INTEGRIS METALS

007/020


**怡成實業股份有限公司**  
**YISHIN METAL CORP.**  
 INVOICES NO. :  
 COUNTRY :  
 POLARIS  
 PRICES WOULD BE  
 FIRMEST WITH I

7020  
**INSPECTION CERTIFICATE**  
**MATERIAL TEST/INSPECTION CERTIFICATES**

90251546

I. 姓名: 李國強 李國強 李國強  
 245, BRILLIANT RD., LU CHU HSIANG  
 KOWLOON TAIWAN P.R.C.  
 TEL: 37372222 FAX: 37373008  
 CREDIT CARD NO: 0387222  
 DATE OF BIRTH: 1972/02/04

4153

ITEM NO.		NO.	Weight (N.W.)		Head No.	ID NO.	Physical Properties (Tensile Test C=5D min)					Chemical Composition (%)							
KG	LB		YS (N/mm <sup>2</sup> )	TS (N/mm <sup>2</sup> )			EL (%)	HRB	HV	C	Si	Mn	P	S	N	Cr	N		
1	1.362	3.009	301	653	60	85	172	4	48	123	25	8	0.005	0.005	18.18	3			
1	1.362	3.009	301	653	60	85	172	4	48	123	25	8	0.005	0.005	18.18	3			
1	0.95	2.092	301	653	60	85	172	4	48	123	25	8	0.005	0.005	18.18	3			
1	1.361	3.007	301	653	60	85	172	4	48	123	25	8	0.005	0.005	18.18	3			
1	1.363	3.011	301	653	60	85	172	4	48	123	25	8	0.005	0.005	18.18	3			
1	1.363	3.011	301	653	60	85	172	4	48	123	25	8	0.005	0.005	18.18	3			
1	1.423	3.137	311	661	62	85	178	4.8	51	109	28	4	0.11	18.28	2.3				

**WITH HAND COOK.**

1- Kim Phung

1194 304 2B